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The weight of the wax is used to determine how much metal you will need for the casting. Because each metal has a unique specific gravity - you will need to know what number to multiply your wax weight by. For sterling, you can do it two ways - you can multiply by 10.4 and then add a half ozt (troy ounce) or you can simply multiply by 15.

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terpreted as the direct and indirect lost-wax casting processes. Direct lost-wax casting involves a wax model shaped by hand and with some ancillary implements. It is the most basic technique for lost-wax, also the oldest way for casting god-like, human and animal statuary, just as lost-wax castings were made in ancient Mesopotamia.<sup>20</sup> This method has

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lost-wax casting in China has long been a matter of controversy. Based on the study of pertinent ancient texts concerning the technical origins of lost-wax casting in China, direct examination of questioned ancient Chinese bronzes as well as definite lost-wax castings from both overseas and China, and modern production of objects using piece-mold casting, the authors point out their own conceptual ideas about ancient lost-wax casting as follows.

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